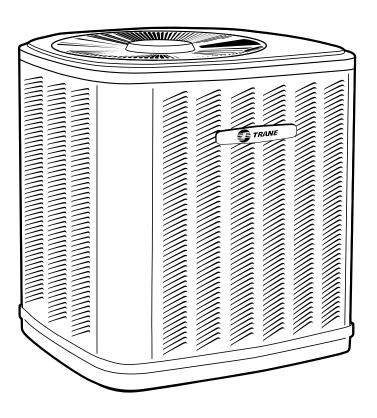


Split System Heat Pump Product & Performance Data

XB 13 2TWB3018-060

 $1\frac{1}{2} - 5$ Tons





Features and Benefits

- Climatuff® compressor
- All aluminum **Spine Fin™** coil
- **DuraTuff™** base, fast complete drain, weather proof
- Polyslate gray cabinet high gloss with fan motor cover
- Quick-Sess[™] cabinet, easy service access and refrigerant connections with full coil protection
- · Corrosion resistant finish and fasteners
- Internal high/low pressure and temperature protection
- · Liquid line filter-drier
- Easy single side service
- · Compressor sump heat all models

- · Demand Defrost Control
- · Easy top & fan removal
- R-22 refrigerant (Not Factory Supplied)
- 100% line run test
- Low ambient cooling to 55°F as shipped
- Low ambient cooling to 40°F with EDC accessory AY28X084
- Low ambient cooling to 30°F with EDC accessory AY28X084 and TXV
- Extended warranties available



Contents

Features and Benefits	2
General Data	4
Product Specifications	4
A-weighted Sound Power Level [dB(A)]	4
Accessory Description and Usage	5
AHRI Standard Capacity Rating Conditions	5
Model Nomenclature	6
Electrical Data	7
Dimensions	9

22-1771-04



General Data

Product Specifications

Model No. ①	2TWB3018A1	2TWB3024A1	2TWB3030A1	2TWB3036A1
Electrical Data V/Ph/Hz 2	200/230/1/60	200/230/1/60	200/230/1/60	200/230/1/60
Min Cir Ampacity	8	12	13	19
Max Fuse Size (Amps)	15	20	20	30
Compressor	CLIMATUFF ®	CLIMATUFF®	CLIMATUFF®	CLIMATUFF®
RL Amps - LR Amps	5.9 - 38.6	8.7 - 57.8	9.5 - 63	14.1 - 90.8
Outdoor Fan FL Amps	0.6	1.3	0.9	1.4
Fan HP	1/15	1/4	1/8	1/6
Fan Dia (inches)	19.0	19.0	23.0	27.6
Coil	Spine Fin™	Spine Fin™	Spine Fin™	Spine Fin™
Refrigerant R-22 (Not Factory Supplied	5/10-LB/OZ	5/11-LB/OZ	6/07-LB/OZ	7/06-LB/OZ
Line Size - (in.) O.D. Gas 3	5/8	3/4	3/4	7/8
Line Size - (in.) O.D. Liquid 3	1/4	5/16	5/16	3/8
Dimensions H x W x D (Crated)	37.2 x 26.7 x 30	37.2 x 26.7 x 30	42 x 30.1 x 33	42.4 x 35.1 x 38.7
Weight - Shipping	202	205	240	291
Weight - Net	182	184	212	256
Start Components	YES	YES	YES	YES
Sound Enclosure	NO	NO	NO	YES
Compressor Sump Heat	YES	YES	YES	YES
Optional Accessories: 4				
Anti-short Cycle Timer	TAYASCT501A	TAYASCT501A	TAYASCT501A	TAYASCT501A
Evaporator Defrost Control A/C	AY28X084	AY28X084	AY28X084	AY28X084
Rubber Isolator Kit	BAYISLT101	BAYISLT101	BAYISLT101	BAYISLT101
Snow Leg-Base & Cap 4" High	BAYLEGS002	BAYLEGS002	BAYLEGS002	BAYLEGS002
Snow Leg-4" Extension	BAYLEGS003	BAYLEGS003	BAYLEGS003	BAYLEGS003
Extreme Condition Mounting H	(itBAYECMT023	BAYECMT023	BAYECMT023	BAYECMT004
Refrigerant Lineset 5	TAYREFLN1*	TAYREFLN2*	TAYREFLN2*	TAYREFLN3*

Certified in accordance with the Air-Source Unitary Heat Pump equipment certification program which is based on AHRI Standard 210/240.
 Calculated in accordance with N.E.C. Use only HACR circuit breakers or fuses.

A-weighted Sound Power Level [dB(A)]

	SOUND POWER	A-WEIGHTED FULL OCTAVE SOUND POWER LEVEL dB - [dB(A)]							
MODEL	LEVEL [dB(A)]	63	125	250	500	1000	2000	4000	8000
2TWB3018A1	74	43.5	52.1	57.0	65.5	67.3	66.8	62.1	55.4
2TWB3024A1	79	51.3	56.1	61.7	71.5	73.1	71.8	64.3	55.8
2TWB3030A1	79	43.8	58.8	62.2	69.2	72.1	71.4	62.5	56.8
2TWB3036A1	79	47.1	60.4	67.8	73.5	73.7	71.6	63.8	51.4
2TWB3042A1	80	48.6	59.9	66.9	73.0	75.2	70.3	64.4	55.2
2TWB3048A1	78	45.4	58.8	66.1	72.5	72.5	69.8	63.0	52.5
2TWB3060A1	79	46.7	55.2	66.5	73.5	73.8	71.8	65.8	56.7

Note: Tested in accordance with AHRI Standard 270.95. (Not listed with AHRI)

4 22-1771-04

③ Standard line lengths - 60', Standard lift - 60' Suction and Liquid line.

For Greater lengths and lifts refer to refrigerant piping software Pub# 32-3312-0[†]. (†denotes latest revision)

For accessory description and usage, see page 5.

* = 15, 20, 25, 30, 40 and 50 foot lineset available.



General Data

Product Specifications

Model No. ①	2TWB3042A1	2TWB3048A1	2TWB3060A1
Electrical Data V/Ph/Hz ②	200/230/1/60	200/230/1/60	208/230/1/60
Min Cir Ampacity	21	25	32
Max Fuse Size (Amps)	35	40	50
Compressor	CLIMATUFF®	CLIMATUFF®	CLIMATUFF® - SCROLL
RL Amps - LR Amps	15.4 - 93.5	18.6 - 93.4	25.0 - 148
Outdoor Fan FL Amps	1.4	1.4	1.2
Fan HP	1/6	1/5	1/5
Fan Dia (inches)	27.6	27.6	27.6
Coil	Spine Fin™	Spine Fin™	Spine Fin™
Refrigerant R-22 (Not Factory Supplied)	9/09-LB/OZ	9/09-LB/OZ	9/08-LB/OZ
Line Size - (in.) O.D. Gas 3	7/8	1-1/8	1-1/8
Line Size - (in.) O.D. Liquid ③	3/8	3/8	3/8
Dimensions H x W x D (Crated)	46.4 x 35.1 x 38.7	46.4 x 35.1 x 38.7	46.4 x 35.1 x 38.7
Weight - Shipping	308	312	291
Weight - Net	272	276	255
Start Components	YES	YES	NO
Sound Enclosure	YES	YES	NO
Compressor Sump Heat	YES	YES	YES
Optional Accessories: 4			
Anti-short Cycle Timer	TAYASCT501A	TAYASCT501A	TAYASCT501A
Evaporator Defrost Control A/C	AY28X084	AY28X084	AY28X084
Rubber Isolator Kit	BAYISLT101	BAYISLT101	BAYISLT101
Snow Leg-Base & Cap 4" High	BAYLEGS002	BAYLEGS002	BAYLEGS002
Snow Leg-4" Extension	BAYLEGS003	BAYLEGS003	BAYLEGS003
Extreme Condition Mounting Kit	BAYECMT004	BAYECMT004	BAYECMT004
Refrigerant Lineset 5	TAYREFLN3*	TAYREFLN4*	TAYREFLN4*

Accessory Description and Usage

Anti-Short Cycle Timer — Solid state timing device that prevents compressor recycling until 5 minutes have elapsed after satisfying call or power interruptions. Use in area with questionable power delivery, commercial applications, long lineset, etc.

Evaporator Defrost Control — SPST Temperature actuated switch that cycles the condenser off as indoor coil reaches freeze-up conditions. Used for low ambient cooling to 30°F with TXV.

Rubber Isolators — 5 large rubber donuts to isolate condensing unit from transmitting energy into mounting frame or pad. Use on any application where sound transmission needs to be minimized.

Hard Start kit — Start capacitor and relay to assist compressor motor startup. Use in areas with marginal power supply, on long linesets, low ambient conditions, etc.

Extreme Condition Mount Kit — Bracket kits to securely mount condensing unit to a frame or pad without removing any panels. Use in areas with high winds, or on commercial roof tops, etc.

AHRI Standard Capacity Rating Conditions

AHRI STANDARD 210/240 RATING CONDITIONS —

- (A) Cooling 80°F DB, 67°F WB air entering indoor coil, 95°F DB air entering outdoor coil.
- (B) High Temperature Heating 47°F DB, 43°F WB air entering outdoor coil, 70°F DB air entering indoor coil.
- (C) Low Temperature Heating 17°F DB, 15°F WB air entering outdoor coil, 70°F DB air entering indoor coil.
- (D) Rated indoor airflow for heating is the same as for cooling.

AHRI STANDARD 270 RATING CONDITIONS — (Noise rating numbers are determined with the unit in cooling operation.) Standard Noise Rating number is at 95°F outdoor air.





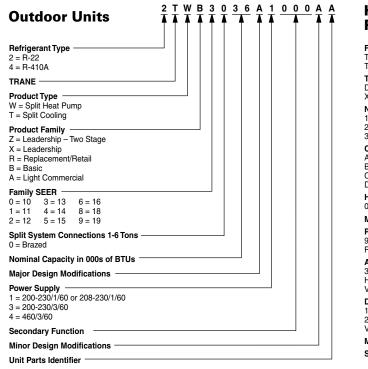
SPLIT SYSTEM

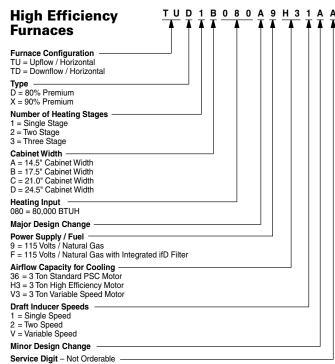
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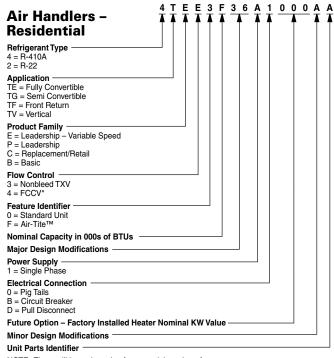


Model **Nomenclature**

6







Heat Pump / X C **Cooling Coils** Refrigerant Type 2 = R-22 4 = R-410A Product Family

T = Premium (Heat Pump or Convertible Coil)
C = Standard (Cooling Only) Coil Design X = Direct Expansion Evaporator Coil Product Family C = Cased A Coil A = Uncased A Coil F = Cased Horizontal Flat Coil H = 10.5" Refrigerant Line Coupling 0 = Brazed Nominal Capacity in 000s of BTUs Major Design Change Efficiency — C = Standard S = Hi Efficiency Refrigerant Control 3 = TXV - Non-Bleed **Coil Circuitry** H = Heat Pump C = Cooling Only Airflow Configuration A = Upflow Only U = Upflow / Downflow H = Horizontal Only
C = Convertible – Upflow, Downflow, Left Airflow
M = Convertible – Upflow, Downflow, Left or Right Airflow Minor Design Change Unit Parts Identifier

NOTE: There will be a phase-in of new model numbers for new air handlers over next 2 years.
*Shipped with R-22 FCCV

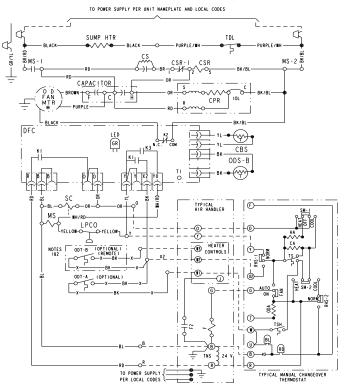


Electrical Data

Schematic Diagrams

(SEE LEGEND)

2TWB3018,024,030,036,042A



NOTES:

- IF ODT-B IS NOT USED, ADD JUMPER BETWEEN W2 & W3 AT AIR HANDLER. IF USED, ODT-B MUST BE MOUNTED REMOTE OF CONTROL BOX IN AN APPROVED WEATHER PROOF ENCLOSURE. IF ODT-A IS NOT USED, ADD JUMPER BETWEEN WI & W2 AT AIR HANDLER. LOW VOLTAGE (24 V.) FIELD WIRING MUST BE I8 AWG MIN.

⚠ WARNING HAZARDOUS VOLTAGE! DISCONNECT ALL ELECTRIC POWER INCLUDING REMOTE DISCONNECTS BEFORE SERVICING.

FAILURE TO DISCONNECT POWER BEFORE SERVICING CAN CAUSE SEVERE PERSONAL INJURY OR DEATH!

△ CAUTION USE COPPER CONDUCTORS ONLY! UNIT TERMINALS ARE NOT DESIGNED TO ACCEPT OTHER TYPES OF CONDUCTORS.

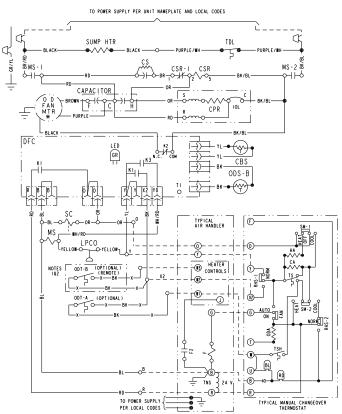
FAILURE TO DO SO MAY CAUSE DAMAGE TO THE EQUIPMENT!

FOR CANADIAN INSTALLATIONS POUR INSTALLATIONS CANADIENNES

CAUTION: NOT SUITABLE FOR USE ON SYSTEMS EXCEEDING 150V-TO-GROUND. ATTENTION: NE CONVIENT PAS AUX INSTALLATIONS DE PLUS DE 150 V A

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2TWB3048A



NOTES:

- IF ODT-B IS NOT USED, ADD JUMPER BETWEEN W2 & W3 AT AIR HANDLER. IF USED, ODT-B MUST BE MOUNTED REMOTE OF CONTROL BOX IN AN APPROVED WEATHER PROOF ENCLOSURE. IF ODT-A IS NOT USED, ADD JUMPER BETWEEN WI & W2 AT AIR HANDLER. LOW VOLTAGE (24 V.) FIELD WIRING MUST BE 18 AWG MIN.

⚠ WARNING HAZARDOUS VOLTAGE!

DISCONNECT ALL ELECTRIC POWER INCLUDING REMOTE DISCONNECTS BEFORE SERVICING.

FAILURE TO DISCONNECT POWER BEFORE SERVICING CAN CAUSE SEVERE PERSONAL INJURY OR DEATH!

△ CAUTION USE COPPER CONDUCTORS ONLY! UNIT TERMINALS ARE NOT DESIGNED TO ACCEPT OTHER TYPES OF CONDUCTORS.

FAILURE TO DO SO MAY CAUSE DAMAGE TO THE EQUIPMENT!

FOR CANADIAN INSTALLATIONS POUR INSTALLATIONS CANADIENNES

CAUTION: NOT SUITABLE FOR USE ON SYSTEMS EXCEEDING 150V-TO-GROUND. ATTENTION: NE CONVIENT PAS AUX INSTALLATIONS DE PLUS DE 150 V A

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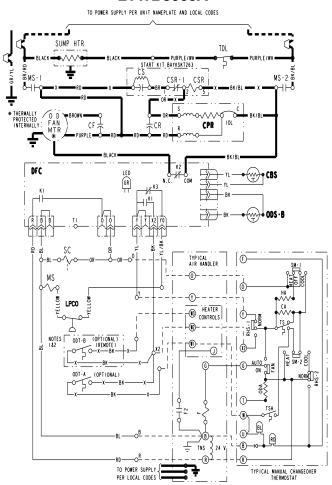
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Electrical Data

Schematic Diagrams





CA COOLING ANTICIPATOR
CBS COIL BOTTOM SENSOR
CF FAN CARACITOR
CN WIRE CONNECTOR
CF ROW CAFACITOR
CR ROW CAFACITOR
CS CAFACITOR
CS CAFACITOR CST CAFACITOR
CS CAFACITOR CST CAFACITOR
CS CA

⚠ WARNING

DISCONNECT ALL ELECTRIC POWER INCLUDING REMOTE DISCONNECTS BEFORE SERVICING.

HAZARDOUS VOLTAGE!

LPCO LOW PRESSURE CUTOUT SW.

MS COMPRESSOR MOTOR CONTACTOR
OA OUTDOOR ANTICIPATOR
OFF OUTDOOR FAN THERMOSTAT
ODS OUTDOOR FAN THERMOSTAT
OS OUTDOOR THERMOSTAT
SC SWITCHOVER VALVE SOLENOIS
WISTER CON OFF SWITCH
TANKSTORMER
THERMOSTAT
TSH HEATH COOL INC THERMOSTAT

△ CAUTION USE COPPER CONDUCTORS ONLY! UNIT TERMINALS ARE NOT DESIGNED TO ACCEPT OTHER TYPES OF CONDUCTORS. FAILURE TO DO SO MAY CAUSE DAMAGE TO THE EQUIPMENT!

FAILURE TO DISCONNECT POWER BEFORE SERVICING CAN CAUSE SEVERE PERSONAL INJURY OR DEATH! BK/BL BLACK WIRE WITH BLUE MARKER COLOR OF MARKER

BK BLACK OR ORANGE YI YELLOW RD RED WH WHITE

IF OOT-B IS NOT USED, ADD JUMPER BETWEEN W2 & W3
AT AIR HANDLER,
IF USED, OOT-B MUST BE MOUNTED REMOTE OF CONTROL
BOX IN AN APPROVED WEATHER PROOF ENCLOSUME.
IF OOT-A IS NOT USED, ADD JUMPER BETWEEN W1 & W2
AT AIR HANDLER,
OUT-BOTT OF THE CONTROL OF THE CONTROL

FOR CANADIAN INSTALLATIONS FOR CAMADIAN INSTALLATIONS POUR INSTALLATIONS CANADIENTS

CAUTION: NOT SUITABLE FOR USE ON
SYSTEMS EXCEEDING 150-TO-GROUND.
ATTENTION: NE CONVIENT PAS AUX
INSTALLATIONS DE PLUS DE 150 V A LA TERRE

8

LEGEND

- COLOR OF WIRE BLACK WIRE WITH BLUE MARKER - COLOR OF MARKER

BLACK OR ORANGE Вĸ YL YELLOW BL BLUE RD RED GR GREEN BR BROWN WΗ WHITE PR PURPLE

SYMBOLS

24 V. FACTORY WIRING LINE V.

24 V. FIELD WIRING - LINE V.

FIELD INSTALLED FACTORY WIRING

GROUND 0

JUNCTION WIRE NUT OR CONNECTOR

 \rightarrow \vdash

 $\dashv\vdash$ RELAY CONTACT (N.O.)

CAPACITOR

-1/-RELAY CONTACT (N.C.)

(\\\\\ THERMISTOR

INTERNAL OVERLOAD PROTECTOR

PRESSURE ACTUATED SWITCH

TEMP. ACTUATED SWITCH

POL. PLUG FEMALE HOUSING (MALE TERM.)

POL. PLUG MALE HOUSING (FEMALE TERM.)

√V✓ RESISTOR OR HEATING ELEMENT

OMOTOR WINDING TERMINAL 0

COOLING ANTICIPATOR
COIL BOTTOM SENSOR
FAN CAPACITOR
WIRE CONNECTOR
COMPRESSOR ĊĒ RUN CAPACITOR STARTING CAPACITOR CAPACITOR SWITCHING RELAY CR DFC DEFROST CONTROL
F INDOOR FAN RELAY
HA HEATING ANTICIPATOR
HPCO HIGH PRESSURE CUTOUT SW.
IOL INTERNAL OVERLOAD PROTECTOR

LPCO LOW PRESSURE CUTOUT SW.

MS COMPRESSOR MOTOR CONTACTOR

ODA OUTDOOR ANTICIPATOR

ODS OUTDOOR FAN THERMOSTAT

ODS OUTDOOR TEMPERATURE SENSOR

OUT OUTDOOR THERMOSTAT

RHS RESISTANCE HEAT SWITCH

SC SWITCHOVER VALVE SOLENOID

SM SYSTEM "ON-OFF" SWITCH

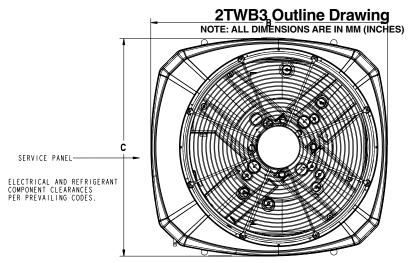
TDL DISCHARGE LINE THERMOSTAT

TNS TRANSFORMER

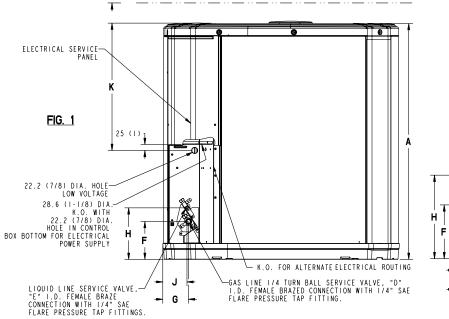
SHATING-COOLING THERMOSTAT HEATING-COOLING THERMOSTAT **HEATING THERMOSTAT**

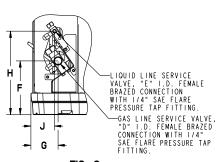


Dimensions



TOP DISCHARGE AREA SHOULD BE UNRESTRICTED FOR AT LEAST 1524 (5 FEET) ABOVE UNIT. UNIT SHOULD BE PLACED SO ROOF RUN-OFF WATER DOES NOT POUR DIRECTLY ON UNIT. AND SHOULD BE AT LEAST 305 (12") FROM WALL AND ALL SURROUNDING SHRUBBERY ON TWO SIDES. OTHER TWO SIDES UNRESTRICTED.





=	G.	2

		=:-			_			_	_			
MODELS	BASE	FIG.	Α	В	C	D	Е	₽	G	Н	J	K
2TWB3018A	2	2	832 (32-3/4)	724 (28-1/2)	651 (25-5/8)	5/8	1/4	127 (5)	57 (2-1/4)	181 (7-1/8)	44 (1-3/4)	457 (18)
2TWB3024A	2	1	832 (32-3/4)	724 (28-1/2)	651 (25-5/8)	3/4	5/16	137 (5-3/8)	65 (2-5/8)	210 (8-1/4)	57 (2-1/4)	457 (18)
2TWB3030A	3	1	933 (36-3/4)	829 (32-5/8)	756 (29-3/4)	3/4	5/16	143 (5-5/8)	92 (3-5/8)	210 (8-1/4)	79 (3-1/8)	508 (20)
2TWB3036A	4	1	943 (37-1/8)	946 (37-1/4)	870 (34-1/4)	7/8	3/8	152 (6)	98 (3-7/8)	219 (8-5/8)	86 (3-3/8)	508 (20)
2TWB3042A	4	1	1045 (41-1/8)	946 (37-1/4)	870 (34-1/4)	7/8	3/8	152 (6)	98 (3-7/8)	219 (8-5/8)	86 (3-3/8)	508 (20)
2TWB3048A	4	1	1045 (41-1/8)	946 (37-1/4)	870 (34-1/4)	1-1/8	3/8	152 (6)	98 (3-7/8)	219 (8-5/8)	86 (3-3/8)	508 (20)
2TWB3060A	4	1	1045 (41-1/8)	946 (37-1/4)	870 (34-1/4)	1-1/8	3/8	152 (6)	98 (3-7/8)	219 (8-5/8)	86 (3-3/8)	508 (20)

From Dwg. 21D153074 Rev. 10

22-1771-04 9



Mechanical **Specification Options**

General

The 2TWB3 is designed to operate at outdoor ambient temperatures as high as 115°F. Cooling capacities are matched with a wide selection of air handlers and furnace coils that are AHRI certified. The unit is certified to UL 1995. Exterior is designed for outdoor application.

Casing

Unit casing is constructed of heavy gauge, G90 galvanized steel and painted with a weather-resistant powder paint on all louvers, panels, prepaint on all other panels. Corrosion and weatherproof CMBP-G30 DuraTuff™ base.

Refrigerant Controls

Refrigeration system controls include condenser fan, compressor contactor and low pressure switch. High and low pressure controls are inherent to the compressor. A factory installed liquid line drier is standard.

Compressor

The Climatuff® compressor features internal over temperature and pressure protection and total dipped hermetic motor. Other features include: roto lock suction and discharge refrigerant connections, centrifugal oil pump and low vibration and noise.

Condenser Coil

The outdoor coil provides low airflow resistance and efficient heat transfer. The coil is protected on all four sides by louvered panels.

Low Ambient Cooling

As manufactured, this unit has a cooling capability to 55°F. The addition of an evaporator defrost control permits operation to 40° F. The addition of an evaporator defrost control with TXV permits low ambient cooling to 30° F.

Accessories

Thermostats — Cooling only and heat/ cooling (manual and automatic changeover). Sub-base to match thermostat and locking thermostat cover.

Evaporator Defrost Control — See Low Ambient Cooling.







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Trane has a policy of continuous product and product data improvement and it reserves the right to change design and specifications without notice.